

Product identification	H 12 GT 30 L	Article number	30100038
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Product group	high duty flat belt
Function	power transmission, transportation
Application	flat belt transmission, transportation belt
Industry	Special applications

Product construction

Material friction cover	elastomer
Characteristics friction cover	longitudinal structure (L)
Color friction cover	green
Thickness friction cover	0,8 mm
Material traction layer	polyamide
Material reverse cover	polyamide fabric
Characteristics reverse cover	fabric structure
Color reverse cover	black
Thickness reverse cover	rough

Product characteristics

Total thickness	2,7 mm (± 0,2mm)
Belt weight	2,8 kg/m ²
Standard production width	500 mm
Maximum tensile force	500 N/mm
-at 1% elongation	12 N/mm
Minimum pulley diameter	90 mm
Operating temperatures	Min: -20 °C -4 °F Max: 80 °C 176 °F
Permanently antistatic DIN EN 20284	yes
Flammability DIN EN 20340	no
Chemical resistance	oil and grease resistant

Endless joining

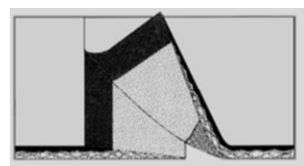
Recommended joining	wedge joining
Joining length	80 mm

Joining material

Polyamide glue	Glue F
Rubber glue	Total Syntic
Additional material	---

Note

allow both adhesives to evaporate for app. 5 minutes after application



Joining parameters

Pressing temperatures	120 °C 248 °F
Pressing time	40 minutes



Alternative joining methods

Finger joining	no
Step joining	no
Mechanical joining	A2

The listed performance data, information on application and use are only recommendations and were identified under normal conditions and are subject to the changes through continuous development. Since the VIS GmbH has no influence on the specific conditions of use, there can be differences in the data and information. Therefore, no liability can be accepted for the qualification of the product for the specific application.